Appendix D
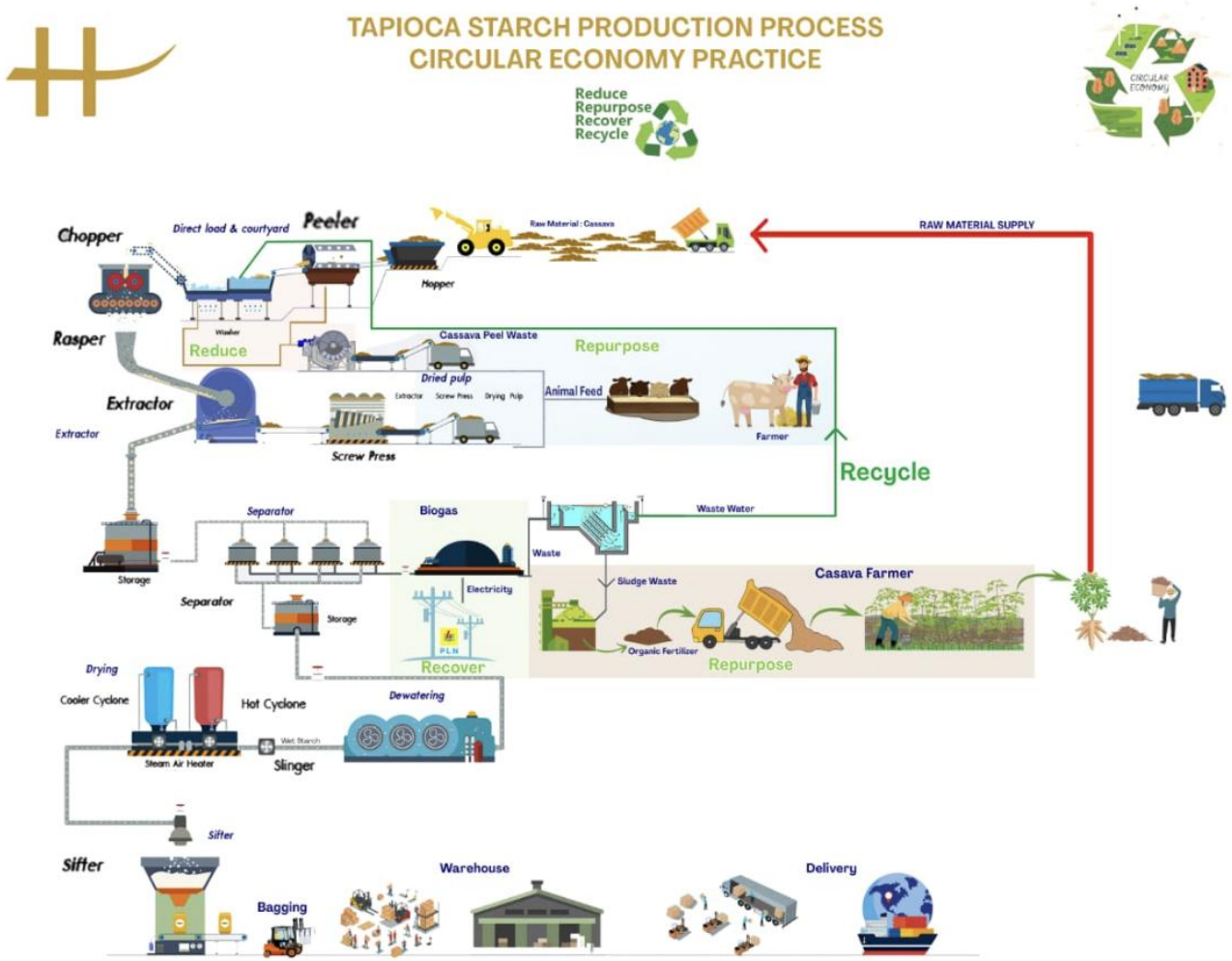
**Figure 4**. Tapioca Starch Production Process (Circular Economy Practice)